

ROLLFORM 1039-RF

ROLLFORM 1039-RF is an emulsifiable coolant formulated for Roll Forming operations. Designed as a heavy duty roll forming coolant, **ROLLFORM 1039-RF** is formulated to be used on both, ferrous and stainless steel metals. It is operator-friendly and very stable in various types of waters. Formulated with excellent cooling and metal wetting characteristics, **ROLLFORM 1039-RF** will allow for the efficient dissipation of heat during roll forming operations.

USAGE

ROLLFORM 1039-RF is designed to be used at a starting dilution of 7% (14:1) with water. For secondary operations, beginning dilutions will vary, depending upon the relative severity of each particular operation.

PHYSICAL CHARACTERISTICS

Density	0.95 g/ml	8.0 lbs/gal	
Appearance	Clear Amber Liquid		
Odor	Bland		
pH @ 9:1	Typically 9.0		
Refractive Index	25.4 @ 3:1	21.0 @ 4:1	18.0 @ 5:1
(freshly diluted)	13.9 @ 7:1	10.0 @ 10:1	7.1 @ 15:1

BENEFITS

- **Contains No Hazardous Ingredients**
- **Performs a Wide Range of Operations**
- **Has Excellent In-Process Rust Protection**
- **Cleans Easily in Low Temperature Water Based Solutions**
- **Mixes Easily With Water**
- **Designed for Heavy Duty Operations at Extended Dilutions**
- **Has Excellent Re-wetting and Anti-Oxidation Characteristics**

TECHNICAL SUPPORT

TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER's** assistance, however, are not a substitute for your own testing and evaluation.

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