



Tower Oil & Technology Co.

ROLLFORM 1047-RF

ROLLFORM 1047-RF (formerly **LS-N-359**) is a semi-synthetic micro-emulsion that was designed and formulated for Roll Forming operations. **ROLLFORM 1047-RF** offers excellent corrosion protection for a wide variety of metals, including galvanized, galvalum, aluminized, aluminum, cold and hot roll steel, and yellow metals. **ROLLFORM 1047-RF** is also suitable for some stamping and drawing operations. It is operator-friendly and very stable in a variety of waters.

USAGE

ROLLFORM 1047-RF is designed to be used at dilutions between 9:1 (10%) and 19:1 (5%) with tap water for Roll Forming operations. Dilutions for stamping and drawing applications may vary, depending upon their relative severity. Add **ROLLFORM 1047-RF** to water with agitation to form a stable micro-emulsion.

BENEFITS

- **Does Not Contain Hazardous Ingredients**
- **Provides Excellent In-Process Corrosion Protection**
- **Resists Attack by Bacteria, Yeast and Fungi**
- **Has Low Foaming Characteristics**
- **Will NOT Form Sticky Deposits on Equipment**
- **Is Easy to Remove With Aqueous Cleaners**
- **Has Good Weld-Through Characteristics**
- **Has Achieved Excellent Operator Acceptance**

TECHNICAL SUPPORT

TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER's** assistance, however, are not a substitute for your own testing and evaluation.
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