



Tower Oil & Technology Co.

ROLLFORM 1054-RF

ROLLFORM 1054-RF (formerly **LS-M-342**) is a synthetic chemical solution that was designed and formulated to provide a high degree of lubricity, flushing and cooling for roll forming operations. **ROLLFORM 1054-RF** can be used on a variety of metals, including galvanized, galvalum, aluminized, aluminum, painted stock, ferrous, and yellow metals. **ROLLFORM 1054-RF** is also suitable for pre and post stamping and cut-off operations. It is operator-friendly and very stable in a variety of waters.

USAGE

ROLLFORM 1054-RF is designed to be used at dilutions up to 19:1 (5%) with tap water. It can be used in recirculating systems, or applied by using JET-SET[®] airless spray systems, roller coater, drip or similar methods.

BENEFITS

- **Does Not Contain Hazardous Ingredients**
- **Does Not Contain Chlorine or Sulfur**
- **Can Replace Vanishing Oils**
- **Has Residue That Is Dry To The Touch**
- **Has Good Hard Water Stability**
- **Is Environmentally Friendly**
- **Has Good Weld-Through Characteristics**
- **Has Achieved Excellent Operator Acceptance**

TECHNICAL SUPPORT

TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER's** assistance, however, are not a substitute for your own testing and evaluation.
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