

ROLLFORM 1095

ROLLFORM 1095 is a micro-emulsion formulated especially for Roll Forming Systems. Formulated with an excellent corrosion preventive package, **ROLLFORM 1095** offers prolonged rust protection for a wide variety of metals. It is operator friendly and very stable in various types of water. **ROLLFORM 1095** is designed to provide excellent cooling, flushing, and lubrication characteristics. Because **ROLLFORM 1095** contains some mineral oil, it provides the benefits of oil while offering the advantages of a pure chemical solution.

USAGE

ROLLFORM 1095 is intended to be used at ratios of 5:1 to 20:1 depending on the material being formed and the relative severity of the operation. For best results mix **ROLLFORM 1095** by adding concentrate to water with agitation.

PHYSICAL CHARACTERISTICS

Density	1.00 g/ml	8.3 lbs/gal
Appearance	Golden Yellow Liquid	
Odor	Bland	
pH (concentrate)	Typically 9.5	
Refractive Index	7.4 @ 5:1	4.1 @ 10:1
(freshly diluted)	2.8 @ 15:1	2.0 @ 20:1 1.7 @ 25:1

BENEFITS

- **Does NOT Contain DEA, Chlorine, Nitrites, Phenols or PCB's**
- **Provides Excellent In-Process Rust Protection**
- **Resists Attack From Bacteria, Fungi, and Mold**
- **Has Low Foam Characteristics**
- **Will Not Form Sticky Deposits on Equipment**
- **Is Designed to be Recyclable**

TECHNICAL SUPPORT

TOWER OIL & TECHNOLOGY Co. wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER'S** assistance, however, are not a substitute for your own testing and evaluation.

02169/113