



TOWER 9730

TOWER 9730 (formerly LS-Q-397) is a petroleum-based product formulated for heavy-duty metal forming operations. It has unique wetting properties in combination with extreme pressure additives. The chemistry of **TOWER 9730** is suitable for tough stainless steel forming operations and for use on high strength ferrous alloys. **TOWER 9730** is designed for transfer press operations and other multi-stage forming, drawing and deep drawing applications. It is also ideal for heavy duty thread forming operations.

USAGE

TOWER 9730 should be used as supplied from the drum. **TOWER 9730** can be applied in minimal amounts through airless spray, drip, roller coater, or in recirculating systems. It can be easily removed in alkaline cleaners.

PHYSICAL CHARACTERISTICS

Density	0.95 g/ml
Appearance	Brown Liquid
Viscosity	275 SUS @ 100°F (typical)
Flash Point	>335° F. COC

BENEFITS

- **Contains No Hazardous Ingredients**
- **Provides Excellent In-Process Rust Protection**
- **Cleans Easily in Aqueous Cleaners**
- **Designed for Heavy Duty Operations**
- **Exhibits Excellent Surface Wetting & Anti-Galling Characteristics**
- **Designed For High Temperature Forming Operations**
- **Increases Die Life and Part Quality**
- **Receives Excellent Operator Acceptance**

TECHNICAL SUPPORT

TOWER OIL & TECHNOLOGY Co. wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER OIL & TECHNOLOGY Co.**'s assistance, however, are not a substitute for your own testing and evaluation. 06166