



TOWERDRAW 9890-TD

TOWERDRAW 9890-TD is a petroleum-based product formulated for heavy duty metal forming operations. It has unique wetting properties in combination with sulfur-chlorinated extreme pressure additives. The chemistry of **TOWERDRAW 9890-TD** is suitable for tough stainless steel forming operations and for use on high strength ferrous metals. It provides lubrication at extreme temperatures without objectionable odors or smoke. **TOWERDRAW 9890-TD** is designed for transfer press operations and other multi-stage forming, drawing and deep drawing applications.

USAGE

TOWERDRAW 9890-TD should be used as supplied from the drum. **TOWERDRAW 9890-TD** can be applied by drip, roller coater, or in recirculating systems. It can be removed from parts in alkaline cleaners running at temperatures greater than 140°F.

PHYSICAL CHARACTERISTICS

Density	1.11 g/ml 9.26 lbs/gal
Appearance	Gold Liquid
Odor	Bland Petroleum
Viscosity	900 SUS @ 100°F (typical)

BENEFITS

- **Contains No Hazardous Ingredients**
- **Provides Excellent In-Process Rust Protection**
- **Performs at Extreme Temperatures**
- **Designed for Heavy Duty Operations**
- **Has Excellent Surface Wetting & Anti-Galling Characteristics**
- **Gives Low Odor Characteristics at High Temperatures**
- **Receives Excellent Operator Acceptance**

TECHNICAL SUPPORT

TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER's** assistance, however, are not a substitute for your own testing and evaluation.

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