



## TOWERDRAW AA-609

**TOWERDRAW AA-609** is a disappearing metalforming compound. **TOWERDRAW AA-609** provides boundary film lubrication, flushing and cooling for metalforming operations such as stamping, drawing and roll forming. Parts made with **TOWERDRAW AA-609** will have a very light residue but are typically clean enough for secondary operations or final assembly.

### USAGE

**TOWERDRAW AA-609** should be use as received and can be applied by drip, roller coater or airless spray systems. It is suitable for use on ferrous and non-ferrous metals, painted and vinyl clad materials. **TOWERDRAW AA-609** conforms with paragraph 178.3910 of Title 21, Food and Drugs, published by the Office of Federal register; wherein certain substances may be used as surface lubricants on metal that may have food contact, provided the residual does not exceed 0.015 milligrams per square inch.

### PHYSICAL CHARACTERISTICS

Density	0.76 g/ml 6.35 lbs/gal
Appearance	Colorless Liquid
Odor	None
Flash Point	Greater than 125°F (TCC)
Viscosity	Water Like
Aromatic Content	Less than 0.25% by volume

### TECHNICAL SUPPORT

**TOWER** wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER's** assistance, however, are not a substitute for your own testing and evaluation.

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