



TOWERDRAW E-511

TOWERDRAW E-511 is a disappearing metalforming compound. **TOWERDRAW E-511** provides boundary film lubrication, flushing and cooling for metalforming operations such as stamping, drawing and roll forming. Parts made with **TOWERDRAW E-511** are typically clean enough for secondary operations or final assembly.

USAGE

TOWERDRAW E-511 should be use as received and can be applied by drip, roller coater or airless spray systems. It is suitable for use on ferrous and non-ferrous metals, painted and vinyl clad materials.

PHYSICAL CHARACTERISTICS

Density	0.79 g/ml 6.58 lbs/gal
Appearance	Colorless Liquid
Odor	Mild Hydrocarbon
Flash Point	Greater than142°F (TCC)
Viscosity	Water Like
Aromatic Content	Less than 1.0% by weight

TECHNICAL SUPPORT

TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER's** assistance, however, are not a substitute for your own testing and evaluation.

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