



TOWERDRAW O-613

TOWERDRAW O-613 is a disappearing metalforming compound. **TOWERDRAW O-613** provides boundary film lubrication, flushing and cooling for metalforming operations such as stamping, drawing and roll forming. Parts made with **TOWERDRAW O-613** are typically clean enough for secondary operations or final assembly.

USAGE

TOWERDRAW O-613 should be use as received and can be applied by drip, roller coater or airless spray systems. It is suitable for use on ferrous and non-ferrous metals, painted and vinyl clad materials. **TOWERDRAW O-613** conforms with paragraph 178.3910 of Title 21, Food and Drugs, published by the Office of Federal register; wherein certain substances may be used as surface lubricants on metal that may have food contact, provided the residual does not exceed 0.015 milligrams per square inch.

PHYSICAL CHARACTERISTICS

Density	0.75 g/ml 6.27 lbs/gal
Appearance	Colorless Liquid
Odor	None
Flash Point	Greater than125°F (TCC)
Viscosity	Water Like
Aromatic Content	Less than 0.25% by volume

TECHNICAL SUPPORT

TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER's** assistance, however, are not a substitute for your own testing and evaluation. 04294