



# Tower Oil & Technology Co.

## TOWERDRAW O-613

**TOWERDRAW O-613** is a disappearing metalforming compound. **TOWERDRAW O-613** provides boundary film lubrication, flushing and cooling for metalforming operations such as stamping, drawing and roll forming. Parts made with **TOWERDRAW O-613** are typically clean enough for secondary operations or final assembly.

### USAGE

**TOWERDRAW O-613** should be use as received and can be applied by drip, roller coater or airless spray systems. It is suitable for use on ferrous and non-ferrous metals, painted and vinyl clad materials. **TOWERDRAW O-613** conforms with paragraph 178.3910 of Title 21, Food and Drugs, published by the Office of Federal register; wherein certain substances may be used as surface lubricants on metal that may have food contact, provided the residual does not exceed 0.015 milligrams per square inch.

### TECHNICAL SUPPORT

**TOWER** wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and **TOWER's** assistance, however, are not a substitute for your own testing and evaluation.  
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